

1 - Products:	EDGE-BANDINGS (Pvc, Abs, Ecobord, Polypaper, Psv0)			
2 - Usage features:	<p>Fit for application on straight surfaces.</p> <p>Application on curve surfaces only if previously required by the customer.</p> <p>Primerised backside suitable for gluing with EVA base, polyamide, polyurethane thermo-melting adhesives. Before using the edge-banding, we suggest to verify its fitness to the employment with the used adhesives.</p> <p>Before being used the product needs a conditioning time of at least 24 hours in closed room and with a temperature not lower than 18°C.</p> <p>For further technical information of each product please check the relevant Technical Data Sheet.</p>			
3 - Thicknesses:	From mm. 0,35 to 1,00	Tolerance : + mm. 0,10 – mm 0,15		
	From mm. 1,20 to 2,00	Tolerance : + mm. 0,10 – mm 0,20		
	From mm. 2,50 to 3,00	Tolerance : + mm. 0,15 – mm 0,25		
4 - Colour:	PLAIN COLOURS (Tolerance : ≤ DE 1,0 (CIE LAB)		
	PRINTED	Tolerance PSV0 : ≤ DE 2,5 (CIE LAB)		
	Flexi-Bord uses standard illuminant D 65 (day sunlight simulation) and, as alternative and upon request, Cool White (neon light simulation) or Horizon (sunset light simulation).	Visual comparison with the Standard of the item, by précising the kind of standard illuminant.		
5 - Surface Brilliance:	Measured at 60° on lacquered products, before embossing.	Tolerance : ± Gloss 5		
6 - Width:	From mm. 0,35 a 1,50	Tolerance : ± mm. 0,2		
	From mm. 1,70 a 3,00	Tolerance : ± mm. 0,4		
7 - Reels' packing volume:	THICKNESSES	Inside Ø	Outside Ø	Length
	From 0,35 to 1,50 mm	150 mm	Max 550 mm	Min. 80 ml
	From 1,70 to 2,00 mm	300 mm	Max 800 mm	Min. 50 ml
	From 2,50 to 3,00 mm	300 mm	Max 800 mm	Min. 30 ml
8 - Delivery Quantities:	The required quantities are subjected to the order completion made by Flexi-Bord's Commercial Service.	≥ Minimum lot	± 15 %	
		< Minimum lot	± 30 %	
	The Customer is informed about the minimum lot definition criteria during the order completion phase, from Flexi-Bord's Commercial Services.			
9 - Delivery Time:	Flexi-Bord's Commercial Services inform the Customer about the delivery time by issuing and sending him the Order Confirmation for acceptance.			

Rev. 7	Data : 14/05/08	Issuing Quality Assurance Responsible	Control and Approval General Management
This issue cancels and takes the place of the previous editing and is distributed in controlled way. The document validity is proved by the original duly signed and filed in our Quality Department.			